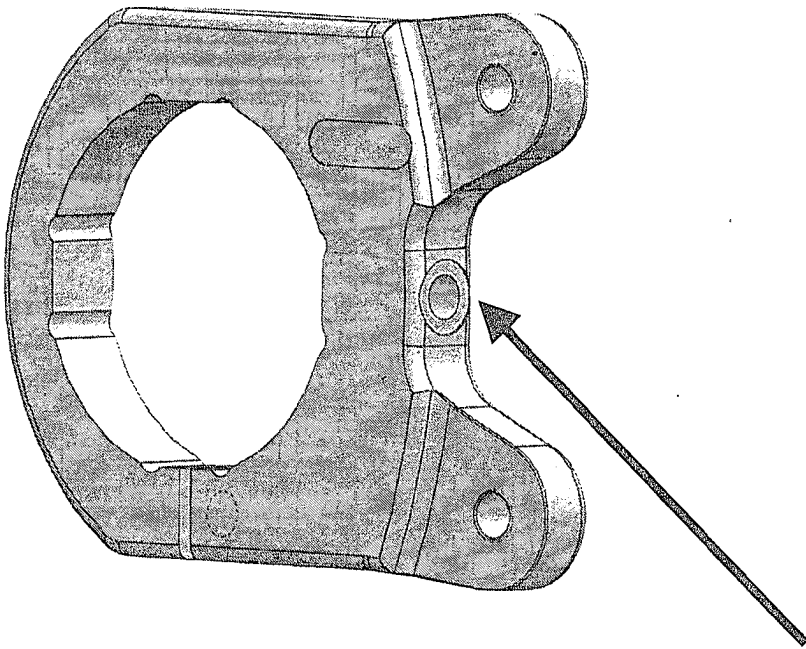




CALIPER BRACKET CLARIFICATION



This hole is not drilled completely through on some brackets for a reason. the last small amount of the hole that isn't threaded is used as a pilot to drill through the tube with a $21/64$ drill. Once the holes drill through the tube, run a $3/8-24$ tap through the hole and through the tube. Once that is complete, insert the bolt.